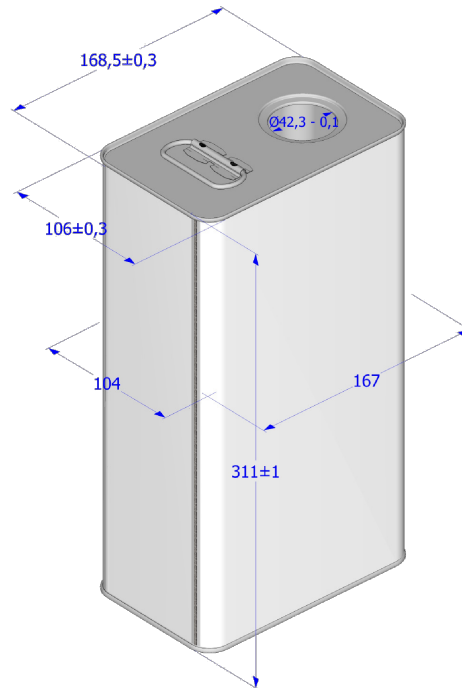


FEATURES

NOM. DIAM.	102X167	HEIGHT	311	PRESS. TEST	0.2 bar	DESIGN N°	TAN1023114201
DATA							
CUSTOMER N°	-	COD.ART.CLI.	-	-	-	DATE	25/11/15
CUSTOMER	-						

DRAWING



TECHNICAL MEASURES AND ACCESSORIES

SPOUT OPENING	DIN 42 Stepped d,42.3 + 0 / -0.1 Small	SPOUT OPENING POSITION	Customized As per Drawing
HANDLE	Galvanized Iron handle	HANDLE POSITION	Customized As per Drawing
WELDING	Longitudinal electric.	WELDING POSITION	Hole side or side opposite to the hole on request
RIBS		RIBS POSITION	

ASSEMBLY

Top COVER

First choice electrolytic tinplate in compliance with DIN EN 10202, thickness 0.24 mm. Cold molding with an injection of an ammonia dispersion of synthetic rubber with DIN 42 stepped hole and galvanized iron handle. Internal lithograph: Raw. External lithography: multicolored prints on request. Assembled to the body with double interlocking

CAN'S BODY

First choice electrolytic tinplate in compliance with DIN EN 10202, thickness 0.22 mm. Longitudinal electric welding.
Internal lithography: None.
External lithography: multicolored lithography prints on request.

BOTTOM OF THE CAN

First choice electrolytic tinplate in compliance with DIN EN 10202, thickness 0.24 mm. Cold molding with an injection of a synthetic rubber ammonia dispersion.
Internal lithograph: None, Unlined.
External lithography: multicolored prints on request. Assembled to the body with double interlocking


PALLETIZATION:

Pallet MM.1120X1420, rows 10x8, 4 Layers, Total 320 pcs. + Stretch Film. To Minimize Dust Retention. H.max 2340 mm
Pallet MM.1120X1420, rows 10x8, 3 Layers, Total 240 pcs. + Stretch Film. To Minimize Dust Retention. H.max 2340 mm

Minimal Order Quantity (MOQ): 1 pallet

FEATURES AND TESTS:

Theoretical capacity 5.3 Lt. Nominal capacity 5.2 Lt.
In-line airtightness check of all containers with 0.2 bar tester and, on a sample basis, technical check of the seam. Random tests for watertightness in water and tear tests on the weld bead to check its resistance.

APPROVAL:  3A1/Y 1,4/120/20/F/FA/LRM AE06